

APR 03 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-636-047
Job Sheet 175344



Part No: D350-636-047

Job Qty: 1 ea

Part Name: Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV J IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553 DD verf:EC IPP
REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16 AS PER ECN 12-542 DD
verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	1 Ea	4/6/18	4/6/18	0.00 0.00	Start Up Stores/Pkg-2		APR 04 2018
110	Packaging	1 pcs	4/6/18	4/6/18	0.00 0.00	Packaging1-3		APR 04 2018
115	QC	1 pcs	4/6/18	4/6/18	0.00 0.00	QC4		
118	DC	1 pcs	4/6/18	4/6/18	0.00 0.00	DC		
120	Packaging	1 pcs	4/6/18	4/6/18	0.00 0.00	Packaging3-1		
130	QC21-FG	1 Ea	4/6/18	4/6/18	0.00 0.00	QC21		

Part Op 118 - Photocopy bluefile & type labels per PPPD350-636-047 CHG005

Descriptions: 120 - Identify and pack for shipping as per PPP D350-636-047 Location:FG041

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C34A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM134674
AN3C36A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137074-1
AN3C37A	Bolt	1 Ea (1 ea)	90-Start up Operation	S036297
AN3C42A	Bolt	1 Ea (1 ea)	90-Start up Operation	S041523
D3873-1	Bushing	8 Ea (8 ea)	90-Start up Operation	S056590XS
D4154-041	Wearplate Assembly	1 Ea (1 ea)	90-Start up Operation	S057687
D4170-3	Bushing	4 Ea (4 ea)	90-Start up Operation	S052540
D4171-1	Bushing	1 Ea (1 ea)	90-Start up Operation	S053501
MS21043-3	Nut	5 Ea (5 ea)	90-Start up Operation	S016682
NAS1149C0363R	Washer	10 Ea (10 ea)	90-Start up Operation	S017102



Container No: S058006



Part: D350 - 636 - 047

Job No: 175344

Serial No/Batch: S058006

Revision:
Inspector:

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18 11:30 AM dart.lacelle.linda

Date: 04/04/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C34A	1	2	0
	AN3C36A	4	554	0
	AN3C37A	1	44	0
	AN3C42A	1	52	0
	D3873-1	8	143	0
	D4154-041	1	2	0
	D4170-3	4	6	0
	D4171-1	1	2	0
	MS21043-3	5	1,043	0
	NAS1149C0363R	10	461	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002208	S000940	AN3C34A	Bolt		ST348	1
002208	S057976	AN3C36A	Bolt	FM137074-1	ST347	4
002208	S057975	AN3C37A	Bolt	S036297	ST347	1
002208	S057974	AN3C42A	Bolt	S041523	ST347	1
002208	S057972	D3873-1	Bushing	S057972	ST054	3
002208	S057973	D3873-1	Bushing	s056590	ST054	5
002208	S058001	D4154-041	Wearplate Assembly	s057687	FP002	1
002208	S057970	D4170-3	Bushing	S052540	ST083	4
002208	S057969	D4171-1	Bushing	s043504	ST083	1
002208	S057968	MS21043-3	Nut	s016882	ST302	5
002208	S057966	NAS1149C0363R	Washer	s017102	ST266	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN980C10	WASHER (OR NAS1149C0363R)
92A			1	1		AN980C10	WASHER (OR NAS1149C0363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
98					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN980C10	WASHER (OR NAS1149C0363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS